



KRAFT FILE BOARD

Kraft File Board is a brown recycling board and is suitable for the production of different products in the office organisation.

Applications:	suspension files, archiving, packaging etc.
Advantages:	<ul style="list-style-type: none"> ■ characteristics of recycling is apparent ■ natural product ■ ageing-resistant ■ chlorine- and acidfree ■ marked with the eco-label „Blue Angel“ ■ excellent processing properties
Standard grammage:	180, 230, 250 und 320 gsm (other grammages on request)
Color:	kraft orange, kraft brown
Surface:	matt
Printing methods:	offset printing, screen printing, flexo printing, laser- and inkjet printing A printing test is recommended.
Further processing:	foil embossing, lamination, spot varnishing, creasing, folding, die-cutting, embossing, perforation etc.
Fibers:	100% secondary fibers
Minimum quantity:	10 tons per color, 5 tons per grammages, 2.5 tons per specification

Product specifications	Unit	180 gsm	230 gsm	250 gsm	320 gsm
Substance	gsm	180	230	250	320
Thickness	µm	220	280	300	380
Smoothness (Bekk)	s	15	15	15	15
Bursting strength	kPa	min. 355	min. 415	min. 430	min. 510
Tensile strength	kN/m	min. 7.00	min. 8.80	min. 9.60	min.12.30
Cobb (60)	gsm	< 40	< 40	< 40	< 40
absolute humidity	%	7	7	7	7

Grades, colors and range of products are subject to change. Due to the recycled nature of this paper variations in shade, surface and speck count may sometimes occur.