



## ECONOMY BOARD

Economy Board is a colored recycling board and is suitable for production of different products in the office organization. The modern colors of this file board reflect the shades and tones of the world of nature and the wonderful texture underline its naturally authentic character.

**Applications:** pocket files, suspension files, record cards, index board, flat files, folders slip files, floating files, packaging etc.

**Advantages:**

- characteristics of recycling is apparent
- ageing-resistant
- chlorine- and acidfree
- marked with the eco-label „Blue Angel“
- excellent processing properties
- in accordance with DIN EN 71-3

**Standard grammage:** 160, 180, 210, 240 and 285 gsm

**Color:** divers colors (sample folder)

**Surface:** matt

**Printing methods:** offset printing, screen printing, flexo printing, laser- and inkjet printing  
A printing test is recommended.

**Further processing:** foil embossing, lamination, spot varnishing, creasing, folding, die-cutting, embossing, perforation etc.

**Fibers:** 100% secondary fibers

**Minimum quantity:** 10 tons per color, 5 tons per grammages, 2.5 tons per specification

Product specifications	Unit	160 gsm	180 gsm	210 gsm	240 gsm	285 gsm
Substance	gsm	160	180	210	240	285
Thickness	µm	180	215	255	275	340
Smoothness (Bekk)	s	17.5	17.5	17.5	17.5	15
Cobb (60)	gsm	< 45	< 45	< 45	< 45	< 45
absolute humidity	%	7	7	7	7	7
deviation in color dL*, da*, db*		+/- 3	+/- 3	+/- 3	+/- 3	+/- 3

Grades, colors and range of products are subject to change. Due to the recycled nature of this paper variations in shade, surface and speck count may sometimes occur.